

# nora® Rubber Flooring

## Maintenance Recommendations

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nora®  
tech

### GENERAL REMARKS:

Make sure to maintain a good walk-off area in the entrance of your facility to prevent as much dirt from entering the building as possible. Walk-off mats should be used to wipe dirt and grit from shoes and prevent it from being tracked into the building. The walk-off mats should be cleaned at regular intervals so that they can properly fulfill the task they are intended to do.

**nora®** floor coverings have a factory finish which helps to protect the floor covering from scratches and damage during construction. This protective finish must be removed (initial cleaning) before the flooring is used, otherwise it will attract dust and dirt.

### GENERAL PRECAUTIONS:

- 1) Never use grit brushes or black, green, or blue pads.
- 2) Initial cleaning procedures shall not be performed within the first 72 hours after installation.
- 3) Do not apply any hard coating to **nora®** rubber flooring.
- 4) Pick up spills right away, if possible.
- 5) Do not use high speed buffing machines.
- 6) Do not use cleaning agents with a pH higher than 12.

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A Company of the  
Freudenberg - Group



# nora® Rubber Flooring

## Initial Cleaning After Installation

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Initial cleaning procedures shall not be performed within the first 72 hours after installation.



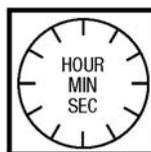
1.1 Sweep or vacuum the flooring to remove loose dirt.



1.2 Apply a diluted pH neutral cleaner/degreaser such as TASKI Profi and distribute it evenly over the entire area.

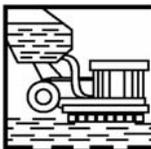
DILUTION - 8 ounces per gallon of water - **norament®**

4 ounces per gallon of water - **noraplan®**



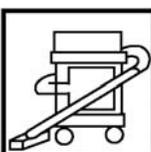
1.3 Let cleaning solution act for 15 - 20 minutes.

**IMPORTANT - Do not allow the solution to dry.**



1.4a For hammered and smooth surfaces, scrub the area with a single disc machine (150 - 300 RPM) and a soft nylon brush or red pad.

1.4b For round pastille surfaces, scrub the area with a single disc machine (150 - 300 RPM) and a soft nylon brush only.



1.5 Remove (wet vacuum) residue.



1.6 Rinse with clear water and remove.



1.7 Allow the floor to thoroughly dry 1 - 4 hours.



1.8a For hammered and smooth surfaces, dry buff the floor with a single rotary buffing machine and a soft nylon brush or white pad (not to exceed 300 RPM). Do not heel the machine.

1.8b For round pastille surfaces, dry buff the floor with a single disc rotary buffing machine and a soft nylon brush only (not to exceed 300 RPM). Do not heel the machine.

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## Regular Maintenance Recommendations

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Floors subject to heavy traffic will require more frequent interim care than low traffic areas.

### **Method 1**



1.1 Sweep or vacuum the flooring to remove loose dirt.



1.2 Spot Clean



1.3 Damp mop with TASKI Profi solution.  
DILUTION - 2 ounces per gallon of water.

### **Method 2**



1.1 Sweep or vacuum the flooring to remove loose dirt.



1.2 Spot Clean



1.3a For hammered and smooth surfaces, dry buff the floor with a single disc rotary buffing machine and a soft nylon brush or white pad (not to exceed 300 RPM). Do not heel the machine.

1.3b For round pastille surfaces, dry buff the floor with a single disc rotary buffing machine and a soft nylon brush only (not to exceed 300 RPM). Do not heel the machine.

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## Regular Maintenance Recommendations

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### Method 3 - For Customers Who Prefer a Shiny Floor



1.1 After initial cleaning apply a 50% TASKI Wi-Wax/Water solution on the floor.



1.2 Sweep or vacuum the flooring to remove loose dirt.



1.3 Damp mop with TASKI Wi-Wax solution.  
DILUTION - 2 ounces per gallon of water.

### Method 4



1.1 Sweep or vacuum the flooring to remove loose dirt.



1.2 Spot Clean



1.3 Spray Buff method using TASKI P44 or TASKI Ultra with a white pad.

**NOTE:** Customers who prefer a coating on the surface of the flooring should contact the manufacturer for suitable product and application.

For maintenance information on healthcare non-OR, healthcare OR, ESD, and Raised Access Floors, please visit [www.norarubber.com](http://www.norarubber.com) or call us at 800-332-NORA.